



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW2905G00332-3G
Job Sheet 184946



Part No: RBW2905G00332-3G

Job Qty: 4 ea

Part Name: Adapter Assembly, Pcm Pressure Line



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/19/18

Job Tracking No:

Due Date: 10/26/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW2905G00332-3G REV 2 IPP REV A 18.02.15 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		10/26/18	0.00	0.00	Start Up Small Fab-4		MCC
100	Small Fab	4 pcs		10/26/18	0.08	0.50	Small Fab-9		MCC DAS
110	QC	4 pcs		10/26/18	0.00	0.00	QC5		38
130	Packaging	4 pcs		10/26/18	0.00	0.00	Packaging3-2		MCC 9-89
140	QC21-FG	4 Ea		10/26/18	0.00	0.00	QC21		21 NOV 06 2018

Part Op 100 - 1- Assemble as pre DWG RBW2905G00332-3G ***NOTE SEE INSTALLATION INSTRUCTIONS ATTACHED. For Descriptions: the lubricating fluid, please use 5606 oil (the same stuff we used for the damper testing)
130 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
N-2784-06	Coupling (Stratoflex)	2 4 Ea (1 ea)	90-Start up Operation	5082455
6 BU-S	Nut 3/8" Furulock, Steel (Fluid Connector)	2 4 Ea (1 ea)	100-Small Fab	5074706
6 TU-S	Ferrule Rnd 3/8" Flareless, Steel (Fluid Connector)	2 4 Ea (1 ea)	100-Small Fab	5077838
BR 2403-12-06	Union #6 To #12 (Fluid Connector)	2 4 Ea (1 ea)	100-Small Fab	5075146
RBW2905G00332-3G-7	Tube Assembly	2 4 Ea (1 ea)	100-Small Fab	5124028

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	N-2784-06	4	13	0
100-Small Fab	6 BU-S	4	19	0
	6 TU-S	4	12	0
	BR 2403-12-06	4	16	0
	RBW2905G00332-3G-7	4	3	0



Container No: S124974



Part: RBW2905G00332-3G

Job No: 184946

Serial No/Batch: S124974

Revision: 2

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com

Part Specifications

could not be found.

Plex 10/19/18 8:28 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

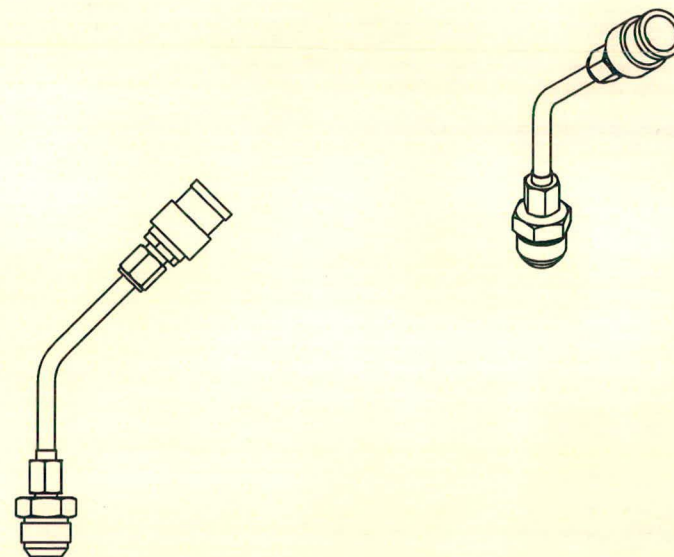
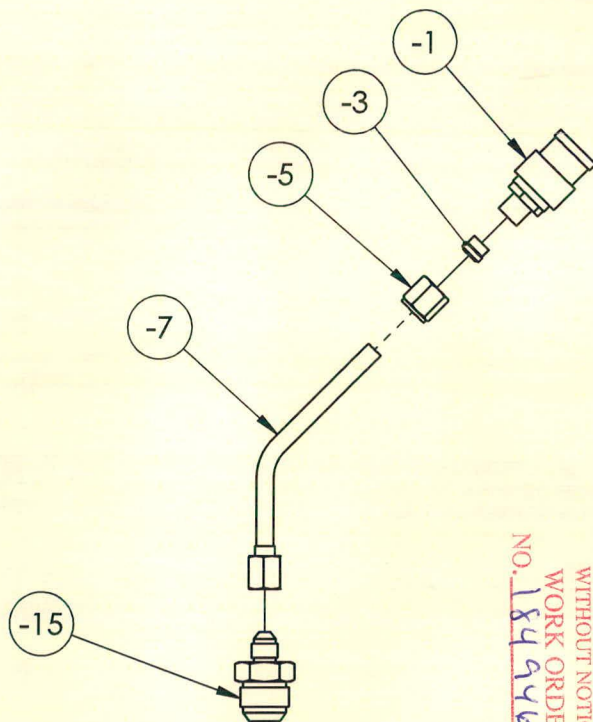
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																		
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																		
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																		
Large Fab ☐	Composite ☐	Supplier ☐																			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																	
Description Work Order Deviation			Disposition																		
			Completed By																		
			Lead hand / Supervisor Approval Verification																		
			QC / QA Coordinator Approval																		
Root Cause		FAULT CATEGORY																			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐																
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐																
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐																
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐																
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐																
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐																
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐																
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐																
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐																
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐																
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____																			
Misidentified ☐	Past Due ☐																				

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		-1 CH'D P/N FROM 165006 TO N-2784-06. -3, -5, -11, & -13 CH'D MATERIAL FROM STEEL, ZINC PLATED TO STEEL. -15 CH'D MATERIAL FROM BRASS TO STEEL. ADDED NOTES 1 & 2.	10/9/2013	RJC	JAG
2	15-0314	-9 CH'D MATERIAL WAS S.S. IS SEAMLESS S.S.	9/30/2015	RJC	JAG



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 184946 M05
4870-19

NOTES:

1. REF. AGUSTA T/N: 3G2905G00332.
2. PART OF KIT: RBW2905G00132-3G.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		B/O	-1	1	COUPLING		STRATOFLEX # N-2784-06	1
		B/O	-3	1	FERRULE	STEEL	Ø3/8 FLARELESS FERRULE FLUID CONNECTOR # 6 TU-S	1
		B/O	-5	1	NUT	STEEL	3/8 FURULOK FLUID CONNECTOR # 6 BU-S	1
	X		-7	1	TUBE ASSEMBLY			2
1		B/O	-9		TUBE	SEAMLESS S.S.	Ø3/8 X .049 WALL X 6.0	2
1		B/O	-11		NUT	STEEL	FLARE NUT FLUID CONNECTOR # 6 BTX-S	2
1		B/O	-13		SLEEVE	STEEL	Ø3/8 TUBE SLEEVE FLUID CONNECTOR # 6 TX-S	2
		B/O	-15	1	UNION	STEEL	#6 TO #12 FLUID CONNECTOR # BR 2403-12-06	1
ASSY	-7							

DART AEROSPACE	
ADAPTER ASSY, PCM PRESSURE LINE	
DWG NO. RBW2905G00332-3G	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: GILBERT APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AGUSTA AW139
SCALE 1:4	DATE 3/3/2011 SHEET 1 OF 2

